

# GE Sensing

## Features

- Pressure ranges from 0 to 5 and 0 to 3000 psi (0 to 400 mbar and 0 to 210 bar)
- Model 7250xi and 7250i provide advanced precision of 0.005% of reading
- Model 7250 provides 0.003% of full scale precision
- Stability: 0.0075% of reading per year
- Time to setpoint: 20 seconds with no overshoot
- Control stability: 10 ppm
- Active matrix color screen with enhanced navigation menus

The Series 7250 high speed digital pressure controllers represents the fifth generation of automatic pressure controllers from GE and offers unmatched performance, an active matrix color screen and enhanced control stability. Utilizing multiple sensors and ranges in a single instrument, the Series 7250 combines precision, stability, speed and affordability. Models 7250xi, 7250i and 7250, up to 2500 psi (172 bar), use GE's unique quartz sensor, the most accurate pressure sensing technology in a pressure calibrator. Each quartz sensor is manufactured and tested to provide the ultimate performance required by a GE pressure calibrator, ensuring that every customer receives quality, precision and stability in their instrument.

# Series 7250 Ruska High-Speed Digital Pressure Controller

Series 7250 is a Ruska product. Ruska has joined other GE high-technology sensing businesses under a new name—GE Industrial, Sensing.



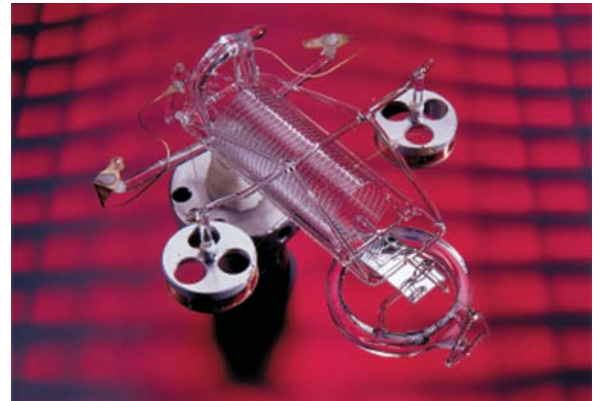
## Advanced Precision

Models 7250xi and 7250i offer advanced percent of reading precision for increased capability with a single instrument, reducing the investment required to calibrate a wide variety of pressure devices and ranges. The Model 7250xi provides 0.005% of reading precision from 5% to 100% of the instrument's range. This unmatched precision is achieved through unique quartz pressure sensing technology and multiple quartz sensors in a single instrument. Various ranges from 0 to 20 and 0 to 2500 psi (0 to 1.6 and 0 to 172 bar) are available. The Model 7250i provides 0.005% of reading from 25% to 100% of range and is available in various ranges from 0 to 5 and 0 to 1000 psi (0 to 400 mbar and 0 to 69 bar).

For pressure below the lower threshold of 5% for the 7250xi and 25% for the 7250i, the precision becomes 0.005% of the lower value. For example, a 1000 psi (69 bar) Model 7250xi provides 0.005% of reading from 50 to 1000 psi (3.44 to 69 bar); the precision for pressures from 0 to 50 psi (0 to 3.44 bar) is 0.005% of 50 psi (3.44 bar).

Selecting the full scale range of the 7250xi and 7250i to purchase is simplified with the percent of reading capability. Simply determine the highest pressure required and then decide if 0.005% of reading is required down to 25% or 5% to maintain the appropriate calibration ratio. The complex analysis associated with selecting the appropriate single or multirange instruments with percent of full scale performance is no longer required. And, since the performance of the 7250xi and 7250i is continuous throughout the range, the time consuming task of controlling to atmosphere and switching ranges is eliminated.

The 7250xi and 7250i not only provide unequalled precision, but also excellent long term stability due to the inherent properties of quartz in combination with several enhancements GE has implemented over the last few years. The total uncertainty of the 7250xi and 7250i over a one year calibration interval is 0.009% of reading down to 5% and 25%, respectively (see the table, above right). GE's simplified specifications eliminate guesswork and "specmanship" to allow you to determine the actual performance delivered with every instrument.



*The Series 7250 features GE's unique fused-quartz sensor. This rugged transducer offers unequalled precision and a stability of 0.0075% of reading per year.*

Model 7250xi	Uncertainty (2 sigma)
Precision	0.005% of reading
Stability (1 year)	0.0075% of reading
Calibration Standard	0.0010% of reading
Environmental: Temperature (included in precision)	0.000% of reading
Head Pressure	0.001% of reading
Control (passive mode)	0.000% of reading
Expanded Uncertainty (2 sigma)	0.009% of reading

## Standard Precision

For applications that do not require the level of performance provided in the 7250xi or 7250i, the Model 7250 offers an economical approach to automatic pressure testing and calibration with a precision of 0.003% of full scale for ranges to 2500 psi (172 bar). A 3000 psi (210 bar) full scale range is available with 0.01% of full scale precision, or select the triple scale option that provides 0.01% of 1000, 2000 and 3000 psi (70, 140 and 210 bar).

## High-Speed Pressure Control

All Series 7250 instruments up to 2500 psi (172 bar) reach setpoint in 20 seconds or less into a 15 cubic inch (245 cc) volume, with no overshoot, to allow high-speed pressure test and calibration.

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## Dual Control Modes

The Series 7250 also provides two user-selectable control modes: active and passive mode. In active mode, the 7250 is continually maintaining the setpoint and can compensate for small leaks and pressure changes due to temperature. In passive mode, the user defines a control band and the 7250 will turn off the controller once it achieves the setpoint within the control band. In a leak-free and temperature-stable system, passive mode contributes no additional uncertainty, providing optimum performance.



*The Series 7250 features multi-lingual menus and displays.*

## Automating Pressure Test and Calibration

The 7250xi, 7250i and 7250 are easy to use and can automate your calibrations in several ways:

**Step up/down**—for calibrations where the increments are fixed intervals, enter a user-defined step value. The Series 7250 increases or decreases the pressure by the step amount with the jog dial—no more lengthy keystroke sequences to program.

**Sweep test**—for simple exercising routines, as with dial gauges, enter a start value, a stop value, and number of times to repeat the cycle. The Series 7250 will automatically exercise the device under test prior to the calibration run.

**Onboard programs**—for frequently used or lengthy calibrations, the Series 7250 can store up to 20 user-defined programs/profiles with up to 1000 steps total in internal memory.

**Computer interface**—every Series 7250 is provided with both an RS232 and IEEE-488 interface, and Series 7250 syntax follows SCPI protocol for easy programming. Intecal, an off-the-shelf software package is available in addition to the LabVIEW® driver, a free download and optional MET/CAL® driver. As a standard feature, software written for GE's previous generation Series 7215, 7010 and 6000 instruments is fully supported by the Series 7250. The Series 7250 can also be set to 510 emulation mode to use software originally written for the DPI 515. Firmware updates can also be performed over the RS232 interface (updates can be downloaded from the web site).



*The Series 7250 can be used with Intecal software to perform fully automated calibrations. Intecal includes drivers for popular DMMs, multiplexers and environmental chambers, allowing a variety of configurations and options for maximum flexibility and capability. Please refer to the Intecal datasheet for additional information.*

## Versatility to Handle Any Pneumatic Pressure Calibration

The Series 7250 is versatile enough to handle almost any type of pneumatic pressure calibration.

**Wide pressure range**—available in a variety of standard or custom full scale pressure ranges from 5 to 3000 psi (400 mbar to 210 bar)

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**Pressure units/scales**—select from over twelve standard units of measure, including inHg at 0°C and 60°F, kPa, bar, psi, inH<sub>2</sub>O at 4°C, 20°C and 60°F, kg/cm<sup>2</sup>, mmHg at 0°C, cmHg at 0°C, and cmH<sub>2</sub>O at 4°C, and two user-defined units

**Head pressure**—automatic correction for head pressure differences

**Absolute mode**—the 7250i and 7050 offer three different methods to make absolute pressure measurements. The barometric reference option provides the most convenient method and is available on ranges 15 psi (1.0 bar) and higher. Alternatively, the vacuum reference option allows the connection of an external vacuum pump to the reference port of the instrument. An onboard vacuum sensor monitors the reference vacuum and allows for automatic zeroing in absolute mode. This option provides the lowest overall uncertainty since it does not include the additional uncertainty of a secondary barometric reference sensor. For pressure to 50 psia (4 bar) permanent absolute models are also available. The 7250xi is only available with the barometric reference option for absolute measurement.

**Autovent and autozero**—with few keystrokes, the Series 7250 will vent the test port to atmosphere or automatically zero itself (autovent is not applicable to permanent absolute models)

**Protection of the device under test**—set upper and lower pressure limits to ensure protection of the device under test

## Options

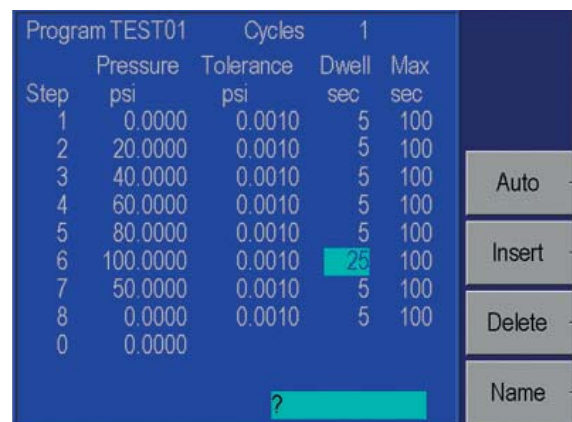
The Series 7250 can be provided for gauge mode operation, or with:

- Optional vacuum (negative gauge) mode for bidirectional devices
- Optional barometric reference for absolute mode calibrations
- Permanent absolute ranges to 50 psia (4 bar) full scale which include a tare feature for simulated gauge mode operation
- Triple scale option for 3000 psia (210 bar) range (Model 7250)
- NVLAP accredited calibration report
- Intecal software for Windows®

The Series 7250 high speed digital pressure controllers can easily automate your test and calibration workload. All are easy to use, easy to maintain, and have the reliability, performance and features that you want.



The Series 7250 features an easy-to-navigate menu structure with full text descriptions for menus and commands. The large color display allows the pressure value to be displayed even when viewing a submenu selection such as the units selection screen shown above.



All Series 7250s are fully programmable and can store up to 20 separate programs with up to 1000 steps.

# Series 7250 Specifications

## Pressure Ranges

### Standard Pressure Ranges

#### Model 7250xi

20, 50, 100, 300, 500, 1000 and 2500 psig (1.6, 4, 6, 25, 40, 60 and 160 barg)

#### Model 7250i

5, 10, 20, 50, 100, 300, 500 and 1000 psig (400 mbar, 1.0, 1.6, 4, 6, 25, 40 and 60 barg)  
15, 20, 30 and 50 psia (1.0, 1.6, 2.5 and 4 bara)

#### Model 7250

5, 10, 20, 30, 50, 100, 150, 300, 500, 1000, 1500, 2000 and 2500 psig (400 mbar, 600 mbar, 1.0, 1.6, 2.5, 4, 6, 10, 16, 25, 40, 60, 100 and 160 barg)  
15, 20, 30 and 50 psia (1.0, 1.6, 2.5, 4 and 210 bara)

### Optional Pressure Ranges

#### Model 7250xi

Any full scale range from 20 to 2500 psig (1.6 to 172 barg)

#### Model 7250i

Any full scale range from 5 to 1000 psig (400 mbar to 69 barg)

#### Model 7250

Any full scale range from 5 to 2500 psig (400 mbar to 172 barg) to 3000 psia (210 bara)

### Optional Modes

- Absolute using barometric reference sensor for ranges from 15 to 2500 psig (1.0 to 172 barg)
- Vacuum (negative gauge) for ranges 15 to 2500 psig (1.0 to 172 barg)
- Vacuum reference (requires external vacuum pump)

## Performance

### Precision

#### Model 7250xi

From 5% to 100% full scale (FS): 0.005% of reading  
Below 5% FS: 0.005% of 5% FS

#### Model 7250i

From 25% to 100% full scale (FS): 0.005% of reading  
Below 25% FS: 0.005% of 25% FS

#### Model 7250

Ranges to 2500 psi (172 bar): 0.003% of FS  
3000 psi (210 bar): 0.01% of FS  
With triple scale: 0.01% of 1000, 2000 and 3000 psia (70, 140 and 210 bara)

### Stability

Ranges 2500 psi (172 bar): 0.0075% of reading per year  
3000 psia (210 bar) range: 0.01% of FS

### Control Stability

Active mode: 0.001% FS (10 ppm)  
Passive mode: no additional uncertainty

### Display Resolution

User selectable to 1:1,000,000

### Control Response

- 20 seconds or less with zero overshoot into a 15 in<sup>3</sup> volume (245 cc) for ranges to 2500 psi (172 bar)
- 60 seconds for 3000 psia (210 bar) range

### Negative Gauge Precision (optional)

#### Model 7250xi

0.005% of 5% FS or 0.00075 psi (0.05 mbar), whichever is greater

#### Model 7250i

0.005% of 25% FS or 0.0075 psi (0.5 mbar), whichever is greater

#### Model 7250

0.003% of FS

### Barometric Reference (optional)

0.002 psi (0.1379 mbar) maximum error per year

### Vacuum Reference (optional)

0.0002 psi (0.014 mbar) maximum error per year (Only available on 7250i and 7250)

# Series 7250 Specifications

## Calibration

A calibration report with traceability to National Institute of Standards and Technology (NIST) is provided. GE calibrates all Series 7250s with the Model 2465 (0.0010% of reading) to 1000 psi (69 bar) and the Model 2470 (0.0011% of reading) gas piston gauge above 1000 psi (69.4 bar). A NVLAP-accredited calibration is available.

## Total Uncertainty

The maximum deviation from the true value of pressure including precision, stability, temperature effects and the calibration standard is:

*Model 7250xi*—5% to 100% FS

90 day 0.006% reading

1 year 0.009% reading

*Model 7250i*—25% to 100% FS

90 day 0.006% reading

1 year 0.009% reading

*Model 7250*

Ranges to 2500 psi (172 bar)

90 day 0.003% FS + 0.002% reading

1 year 0.003% FS + 0.0075% reading

3000 psi (210 bar)

90 day 0.01% of each range

1 year 0.014% of each range

## Control Parameters

### Volume

5 to 60 cubic inches (82 to 980 cc)

### Low Control (absolute)

0.15 psia (10 mbar)

## Communications

RS232 and IEEE-488, SCPI syntax. Series 7215, Model 7010, Series 6000 and DPI 510 emulation are standard.

LabVIEW driver—download from [www.gesensing.com](http://www.gesensing.com)

MetCAL driver—optional

Firmware updates are performed via RS232 interface

## Languages

The Series 7250 is capable of displaying menus and functions in:

English, French, Chinese, German, Japanese, Spanish and Italian

## Options

- Barometric reference (absolute and vacuum)
- Vacuum only (negative gauge)
- Vacuum reference (requires external vacuum pump)
- Intecal software
- NVLAP-accredited calibration
- Triple scale for 3000 psia (210 bar) 7250
- Rack mount kit
- Liquid trap assembly

## General

### Display

TFT, VGA, active matrix, 6.4 in (162.5 mm) 640 x 480 resolution, 65,000 colors

### Temperature

Operating: 64°F to 96°F (18°C to 36°C)

Storage: -4°F to 158°F (-20°C to 70°C)

### Humidity

5% to 95% relative humidity, non-condensing

### Dimensions (h x w x d)

All versions: 7 in x 16.5 in x 19 in

(178 mm x 419 mm x 483 mm)

### Weight

*Model 7250/7250i:* 17 lb (7.7 kg)

*Model 7250xi:* 20 lb (9 kg)

# Series 7250 Specifications

## **Test Port and Supply Connection**

1/4 in NPT female

## **Warm Up Time**

2 to 3 hours; may be left on indefinitely

## **Pressure Medium**

Nitrogen or clean dry air

*Precision is defined as the combined effects of linearity, repeatability and hysteresis throughout the operating temperature range.*

*Expression of uncertainty conforms with the recommendations of the ISO Guide to the Expression of Uncertainty in Measurement.*

## Other Products and Services

In addition to a wide range of digital pressure controllers and indicators from 1 to 40,000 psi (25 mbar to 2750 bar), GE manufactures primary standard piston gauges from 0.2 to 72,5000 psi (14 mbar to 5000 bar).

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